



Iron diselenide combined with hollow graphitic carbon nanospheres as a high-performance anode material for sodium-ion batteries

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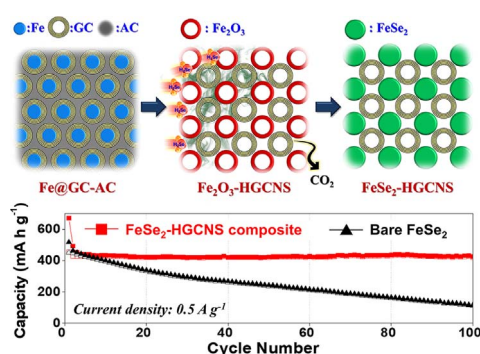
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HIGHLIGHTS

- Scalable synthesis of iron diselenide nanoparticles composited with hollow graphitic carbon nanospheres is presented.
- FeSe₂-graphitic carbon composite shows discharge capacity of 425 mA h g⁻¹ after 100 cycles.
- Excellent electrochemical performances of composite are attributed to both ultrafine FeSe₂ and graphitic carbon.

GRAPHICAL ABSTRACT



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ABSTRACT

A scalable method for the synthesis of iron diselenide (FeSe₂) nanoparticles composited with hollow graphitic-carbon nanospheres (HGCNS) is presented. The resultant composite exhibits high sodium-ion-storage performance. A solution of iron acetylacetonate, polystyrene, and polyacrylonitrile dissolved in dimethylformamide is subjected to three continuous heat treatment steps. During this process, the amorphous carbon formed around the Fe species in the composite is selectively transformed into graphitic carbon by the catalytic action of the Fe. Residual amorphous carbon was selectively removed. Subsequent selenization of this carbonaceous material affords FeSe₂-HGCNS composite. The discharge capacity of this composite is 425 mA h g⁻¹ after 100 cycles at a current density of 0.5 A g⁻¹, and its capacity retention compared to that in the third cycle is 94%. The excellent sodium-ion-storage performance of the composite is attributed to both ultrafine FeSe₂ and HGCNS, which decrease Na⁺ ion diffusion length, increase electrical conductivity and allow easy penetration of the electrolyte.

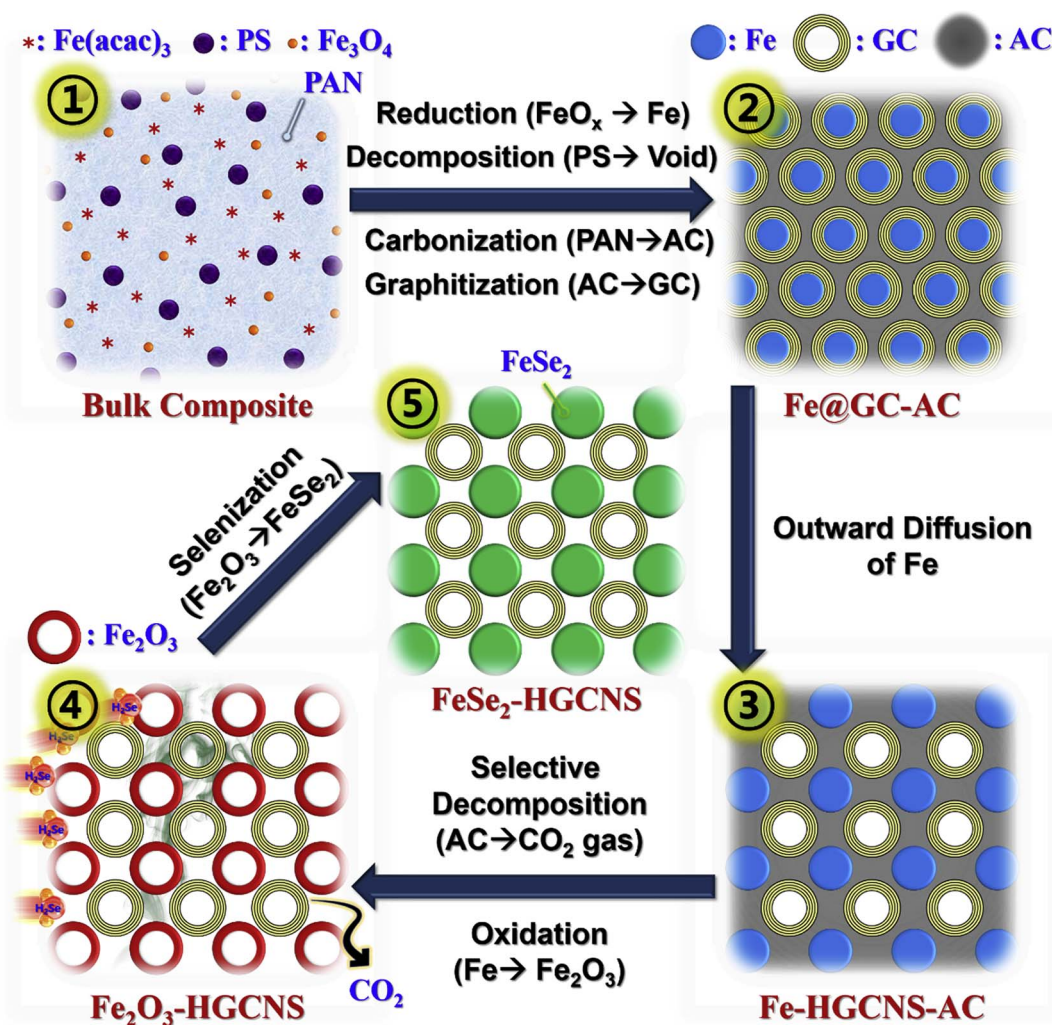
1. Introduction

Na-ion batteries (NIBs) present a feasible alternative to Li-ion batteries as efficient energy-storage devices for application in electric vehicles and energy storage systems owing to their low cost and resource abundance [1–5]. Transition metal dichalcogenides (TMDs), which take the form MY₂ (where M=Fe, Sn, Co, or Mo, and Y=S or Se) have been

studied for application as anode materials in NIBs because they exhibit higher initial electrochemical decomposition plateau values compared to those of transition metal oxides [6–10]. Among the TMDs, FeSe₂, which is resource abundant, chemically stable, and non-toxic, has been reported as an anode material for NIBs [11–18]. Zhang et al. prepared FeSe₂ microspheres for the first time by a hydrothermal method and applied them as an anode material. This material delivered a discharge

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Scheme 1. Formation mechanism of FeSe_2 -HGCNS composite by three sequential heat treatment steps and a subsequent selenization process.

capacity of 372 mA h g^{-1} with a capacity retention of 89.0% after 2000 cycles at 1.0 A g^{-1} [11]. Furthermore, Cho et al. synthesized nanofibers comprising reduced graphene oxide decorated with graphitic-carbon (GC)-coated hollow FeSe_2 nanospheres. The product delivered a discharge capacity of 412 mA h g^{-1} after 150 cycles at 1.0 A g^{-1} [12]. Moreover, Park et al. used a two-step method involving a spray drying process to synthesize FeSe_2 -amorphous carbon composite powders. The discharge capacity of the powders for the 150th cycle at 0.5 A g^{-1} was 379 mA h g^{-1} [13].

Recently, porous GC materials have received increasing research attention as they can act as reservoirs for Na^+ -ion storage and have channels for facile electrolyte permeation along with high electrical conductivity [19–24]. Therefore, the development of a highly efficient and cost-effective processes for the scalable production of TMD-combined porous GC structures is desired [22–24].

In this study, a simple and easily scalable process for the fabrication of FeSe_2 composited with hollow GC nanospheres (HGCNS) is introduced. The preparation of FeSe_2 -HGCNS composite is performed by heating iron acetylacetonate, polystyrene, and polyacrylonitrile in a quartz beaker using a static furnace, followed by a subsequent simple selenization process. Unlike the general case where the polymers totally decompose into amorphous carbon (AC), the AC around the Fe is transformed into GC owing to the catalytic effect of the Fe. Initially, Fe metal crystals grow, and then the iron diffuses outward as the temperature increases, resulting in HGCNS. The highly conductive HGCNS are effective as a support material for active FeSe_2 nanocrystals because

they can accommodate the strain arising from the volumetric changes of the FeSe_2 during sodiation/desodiation cycles. Furthermore, HGCNS that are well dispersed throughout the structure provide a three-dimensional (3D) network for the fast transfer of Na^+ ions and electrons so that very good rate capabilities can be achieved. Moreover, the porous GC matrix allows for the storage of Na^+ ions and easy penetration of the electrolyte. These synergetic effects result in excellent electrochemical properties, making FeSe_2 -HGCNS composite a highly promising anode material for NIBs.

2. Experimental

2.1. Sample preparation

FeSe_2 -hollow GC nanospheres (HGCNS) composite was synthesized using a quartz beaker placed in a static furnace with a subsequent simple selenization process. The precursor solution was prepared in the quartz beaker by dissolving 5 g of $\text{Fe}(\text{acac})_3$, 5 g of polyacrylonitrile (PAN, M_w : 150,000), and 5 g of polystyrene (PS, M_w : 192,000) in 100 mL of *N,N*-dimethylformamide (DMF) with vigorous stirring overnight. The quartz beaker containing the solution was then transferred to a static furnace and subjected to a three-step post-treatment process. First, the solution was dried for 1 h at 150°C in air to evaporate the solvent. Then, the dried solution was carbonized at 700°C for 3 h at a heating rate of 5°C min^{-1} under a 10% H_2/Ar gas mixture. Finally, the powders were treated at 300°C for 3 h at a heating rate of 5°C min^{-1} in

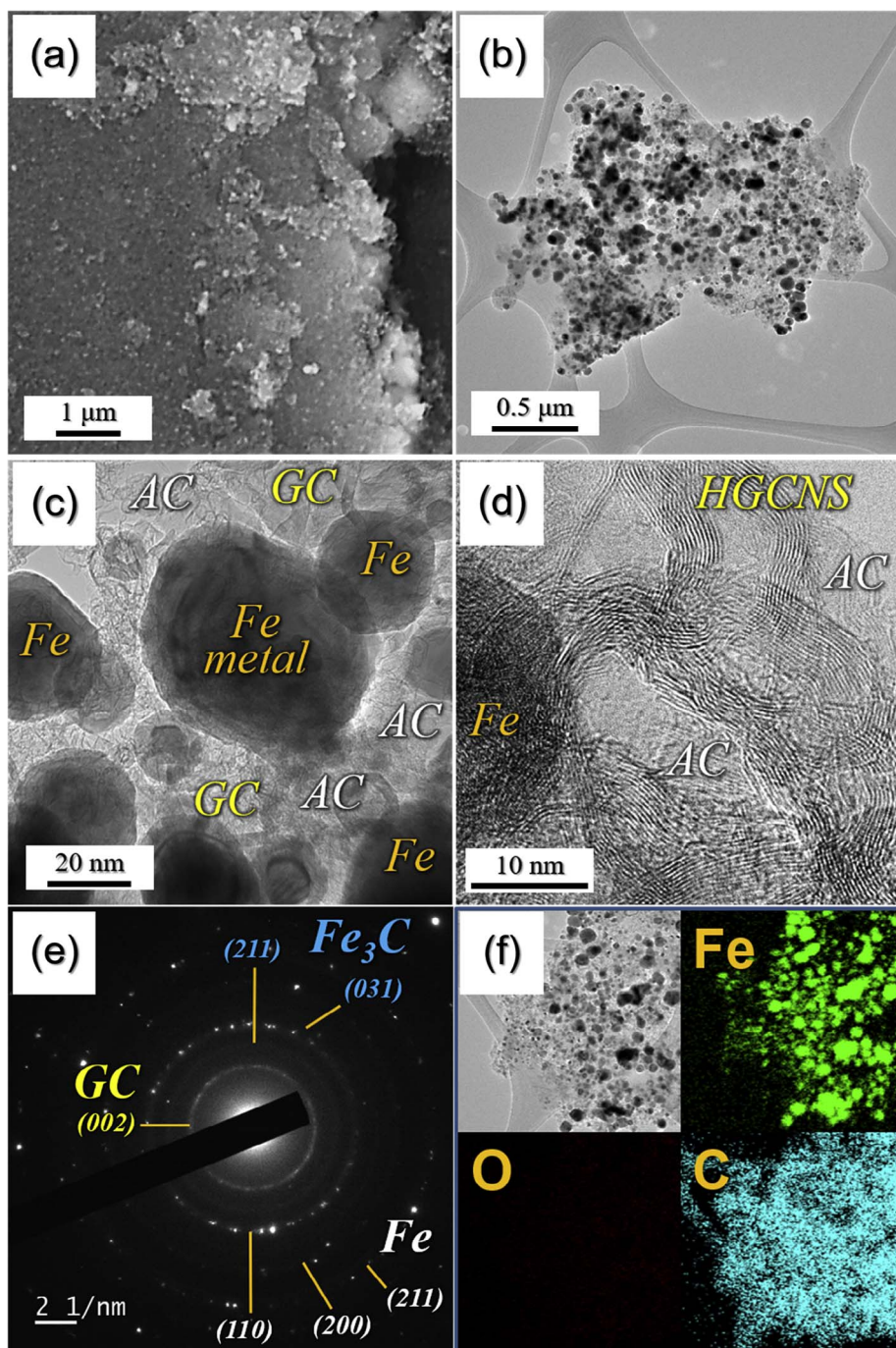


Fig. 1. Morphologies, SAED pattern, and elemental mapping images of the sample obtained after reduction of second step at 700 °C: (a) FE-SEM image, (b) TEM image, (c, d) HR-TEM images, (e) SAED pattern, and (f) elemental mapping images.

air to decompose the amorphous carbon (AC). The resultant powder was then selenized at 300 °C for 10 h under 10% H₂/Ar using powdered Se. The selenization process is described in detail in our previous reports [25,26]. For the selenization process, the powders and selenium-metal powders were loaded in a covered alumina boat and placed in a quartz-tube reactor. The porous structure prepared from combustion of PS enabled good pathway for the reducing vapor fumigation. H₂Se gas was formed from the reaction of the powdered Se with H₂ gas via the following reaction: Se (s) + H₂ (g) → H₂Se (g). For comparison purposes, bare FeSe₂ powders, i.e., FeSe₂ powders that did not contain HGCNS, were also prepared. In these cases, dried powders were directly treated at 700 °C for 3 h in air (5 °C min⁻¹) without the carbonization step, and the powders were then selenized under 10% H₂/Ar atmosphere at 350 °C to obtain pure FeSe₂.

2.2. Characterization techniques

The microstructures of the materials were observed by field-emission scanning electron microscopy (FE-SEM, S-4800, Hitachi) and field-emission transmission electron microscopy (FE-TEM, JEM-2100F, JEOL). In addition, their crystal phases were evaluated by X-ray diffractometry (XRD, X'Pert PRO MPD) using Cu K_α radiation (λ = 1.5418 Å). X-ray photoelectron spectroscopy (XPS, Thermo Scientific K-Alpha) using focused monochromatic Al K_α radiation at 12 kV and 20 mA was employed to analyze the compositions of the samples. The structure of the carbonaceous materials was characterized via Raman spectroscopy (Jobin Yvon LabRam, HR800, excitation source = 632.8 nm He-Ne laser) at room temperature. The surface areas of the powders were measured by the Brunauer-Emmett-Teller (BET) method using N₂ as the adsorbate gas. Thermogravimetric

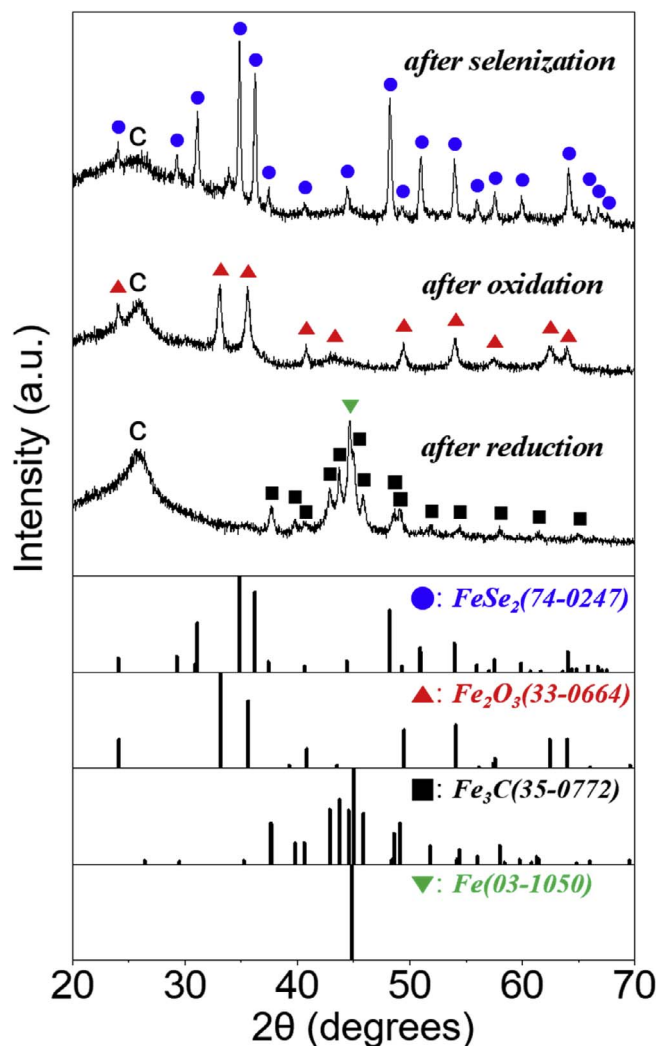


Fig. 2. XRD patterns of the samples obtained from a beaker after each step.

analysis was performed using a Pyris 1 TGA (Perkin Elmer) over a temperature range of 25–650 °C and at a heating rate of 10 °C min⁻¹ under a static air atmosphere.

2.3. Electrochemical measurements

The electrochemical properties of the materials were analyzed by constructing 2032-type coin cells. The anodes were prepared by mixing the active material, carbon black, and sodium carboxymethyl cellulose (CMC) at a weight ratio of 7:2:1. Na metal and microporous polypropylene films were used as the counter electrodes and the separators, respectively. The electrolyte was 1 M NaClO₄ with 5% fluoroethylene carbonate (FEC) dissolved in a mixture of ethylene carbonate/dimethyl carbonate (EC/DMC; 1:1 v/v). The discharge/charge characteristics of the samples were investigated by cycling over a 0.001–3.0 V potential range at various current densities. Cyclic voltammograms (CVs) were measured at a scan rate of 0.1 mV s⁻¹. The diameter of the negative electrode containing the FeSe₂ powder was 1.4 cm and the mass loading was approximately 1.2 mg cm⁻². Electrochemical impedance spectra were obtained by performing alternating-current electrochemical impedance spectroscopy (EIS, ZIVE SP1) over a frequency range of 0.01 Hz to 100 kHz.

3. Results and discussion

The formation mechanism for FeSe₂-hollow GC nanospheres

(HGCNS) composite is shown in Scheme 1. During the first step, Fe(acac)₃-Fe₃O₄-PAN-PS composite is obtained upon drying the DMF solution in a beaker at 150 °C in air (Scheme 1-①). In the early stage of the second step, both Fe(acac)₃ and Fe₃O₄ are reduced to metallic Fe and PAN is concurrently carbonized to AC at 700 °C under 10% H₂/Ar atmosphere. Then, under the influence of the Fe metal acting as a catalyst, the AC surrounding the metallic Fe nanoparticles is transformed into GC (Scheme 1-②) [27,28]. The activation energy of the AC-to-GC transformation is lowered owing to the catalyst, thus graphitization occurs under the relatively low temperature of 700 °C. Additionally, the voids formed by the complete decomposition of the PS provide pathways in the AC matrix for facile penetration of the reducing gas. Therefore, the metallic Fe nanoparticles nucleate and then form core-shell-structured Fe@GC nanospheres (Scheme 1-③). Subsequently, the Fe in the cores diffuses outward by an Ostwald ripening process, forming Fe nanoparticles well-distributed within the AC and HGCNS matrix during the second step (Scheme 1-④). In the third step, AC materials are selectively decomposed into CO₂ gas under air and the solid Fe metal surrounded by HGCNS is transformed into Fe₂O₃ (Scheme 1-⑤). Finally, the Fe₂O₃ is selenized to FeSe₂ during the selenization process (Scheme 1-⑥). In summary, a DMF solution containing Fe(acac)₃, PAN, and PS is transformed into a nanocrystalline FeSe₂-HGCNS composite by a static three-step post-treatment and subsequent selenization.

The formation mechanism of FeSe₂-HGCNS composite was investigated based on the morphologies and crystal structures of samples obtained following each step. The SEM image and XRD pattern of the bulk composite obtained after the first drying step at 150 °C is shown in Fig. S1. The XRD pattern of the dried sample reveals small peaks for the Fe₃O₄ phase formed by the partial decomposition of Fe(acac)₃. Since the decomposition temperatures of PAN and PS are approximately 240 and 320 °C, respectively, the bulk sample formed in the drying step is an Fe(acac)₃-Fe₃O₄-PAN-PS composite. The dried sample obtained after the first step is reduced at 700 °C in the second step by changing the gas. The SEM and low-resolution TEM images shown in Fig. 1a and b, respectively, show the porous structure of the bulk composite obtained after the reduction process. The PS and PAN in the composite are decomposed into CO₂ gas and carbonized to AC, respectively, to form a porous carbon structure in which the pores act as a 3D network of channels for the facile penetration of the reducing gas. Therefore, nanosized Fe metal particles are formed and distributed uniformly throughout the AC matrix, as confirmed in Fig. 2. Notably, onion-like GC layers are initially formed surrounding the Fe metal nanospheres at the relatively low temperature of 500 °C by Fe catalysis, as shown in Fig. S2. However, as the reduction temperature is increased to 700 °C, the core Fe metal diffuses out of the shells by Ostwald ripening process, as described in Scheme 1-②-③. In this step, ultrafine Fe nanocrystals form and coalesce, resulting in HGCNS. Therefore, Fe metal nanoparticles surrounded by both HGCNS and the AC matrix are observed in the TEM images in Fig. 1c and d. In order to verify the catalytic activity of iron, we have prepared DMF solution (100 mL DMF containing 5 g PS and 5 g PAN) without iron salt. The dried solution was subjected to reduction at 700 °C for 3 h and its TEM images were obtained and shown in Fig. S3a and b. Amorphous carbon was observed as shown in the HR-TEM image (Fig. S3b), which is in good agreement with the SAED pattern in Fig. S3c. In the XRD pattern shown in Fig. 2, peaks for Fe₃C are also observed. This is because Fe₃C forms on the parts of the Fe metal surfaces in contact with carbon [29]. The selected area electron diffraction (SAED) pattern shown in Fig. 1e reveals a mixed crystalline structure comprising Fe, carbon, and Fe₃C phases. The elemental mapping images shown in Fig. 1f show a trace amount of oxygen and reveal the formation of a carbon matrix with a uniform distribution of Fe nanoparticles. The trace amount of oxygen could be owing to the surface oxidation of iron metal, with high reactivity, exposed to air atmosphere before the analysis.

During the third step, performed at 300 °C under air, the AC

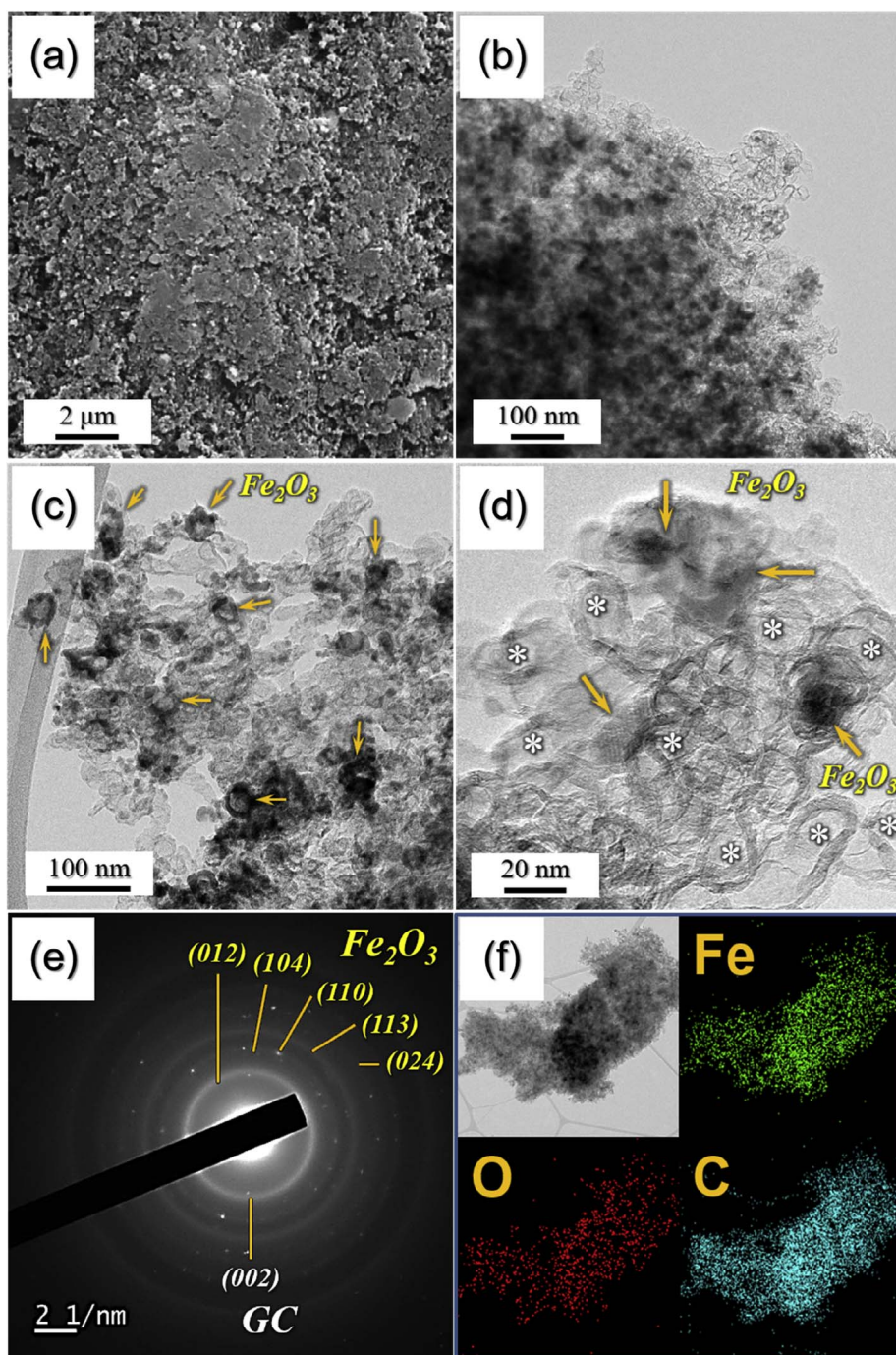


Fig. 3. Morphologies, SAED pattern, and elemental mapping images of the sample obtained after oxidation of the third step at 300 °C: (a) FE-SEM image, (b, c) TEM images, (d) HR-TEM image, (e) SAED pattern, and (f) elemental mapping images.

material in the composite is selectively removed. The morphology of the sample obtained after the third step is shown in Fig. 3. Fe metal and additional Fe_3C phases are completely transformed into a monophase of cubic Fe_2O_3 during the oxidation, as shown in Fig. 2. Well-dispersed hollow Fe_2O_3 nanoparticles formed by Kirkendall diffusion surrounded by HGCNS can be observed in the SEM and low-resolution TEM images presented in Fig. 3a–d. Selective removal of the AC component, leaving Fe_2O_3 nanoparticles (as indicated by arrows) and HGCNS (marked with asterisks) is confirmed by the TEM images in Fig. 3c and d. The asterisks in Fig. 3d indicate where the Fe metal was once located before it diffused outward during the reduction process. The SAED patterns in Fig. 3e further confirm the formation of the Fe_2O_3 phase, which is also supported by the elemental mapping images in Fig. 3f that show the existence of well-dispersed Fe_2O_3 nanoparticles. Fe_2O_3 and elemental

carbon are also observed throughout the sample, indicating that Fe_2O_3 is uniformly distributed in HGCNS matrix. The selective removal of AC is further confirmed by comparing the Raman analyses of the samples before and after the third step, as shown in Fig. 4. The resonances at 1360 and 1590 cm^{-1} in the Raman spectra can be assigned to the D and G bands of carbon, respectively, with the G-band characteristic of graphite [30,31]. The degree of graphitization of a carbon material can typically be evaluated according to the ratio of the intensity of the D-band (I_D) to that of the G-band (I_G) [30,31]. The peak intensity ratio I_D/I_G decreases from 1.35 before the third step to 0.81 after the step, indicating that the disordered AC material in the composite is selectively removed at 300 °C during the third step.

In order to transform the Fe_2O_3 into FeSe_2 , the sample obtained after the third step was selenized at 300 °C under 10% H_2/Ar . The

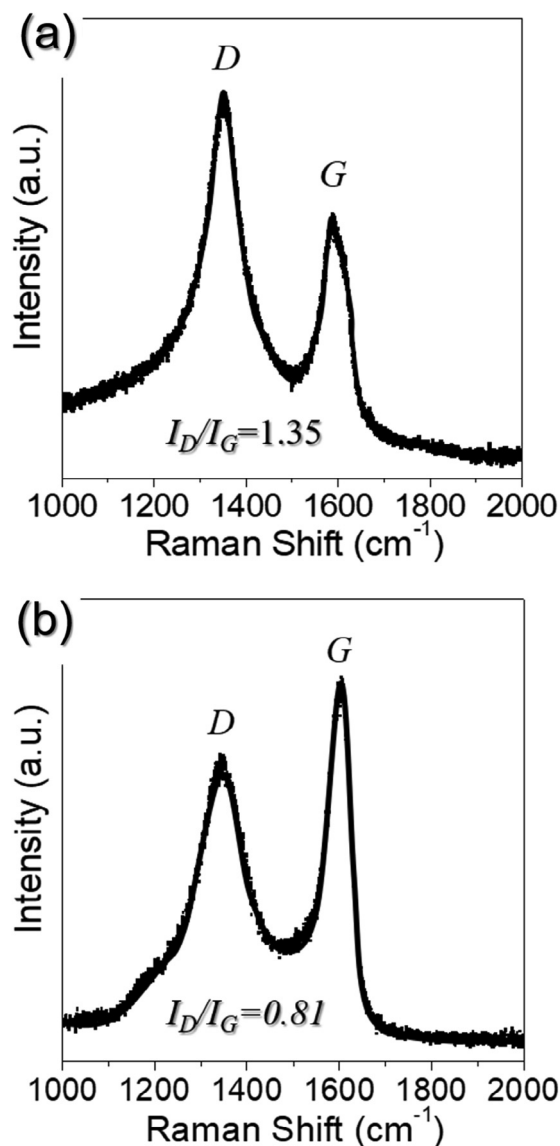


Fig. 4. Raman spectra of the samples (a) before and (b) after the oxidation of the third step for selectively decomposition of AC.

morphology of FeSe₂-HGCNS composite obtained after the selenization is shown in Fig. 5. Fe₂O₃ nanoparticles surrounded by HGCNS are successfully transformed into FeSe₂ during the process, as confirmed by the phase analysis in Fig. 2. The original hollow Fe₂O₃ nanoparticles transformed into solid FeSe₂ nanoparticles by sintering process during selenization [32,33]. Fig. 5a–c show FeSe₂ nanoparticles (as indicated by arrows in Fig. 5c) randomly distributed within clearly distinguishable HGCNS. The yellow dotted and green solid lines shown in the HR-TEM image in Fig. 5d indicate the boundaries of the FeSe₂ nanoparticles and HGCNS, respectively. In the HR-TEM image in Fig. 5e, clear void spaces in GC shells with clear lattice fringes separated by 0.34 nm, which correspond to the (002) crystal planes of the GC phase, can be observed. The thicknesses of the GC shells are ~8–10 nm. FeSe₂ nanoparticles showing clear lattice fringes with d-spacings of 0.26 nm, attributed to the (111) lattice planes of orthorhombic FeSe₂, are observed in Fig. 5f. The SAED patterns in the inset image of Fig. 5f further confirm the existence of the FeSe₂ and GC. In the elemental mapping images shown in Fig. 5g, FeSe₂ particles can be explicitly distinguished from the carbon component.

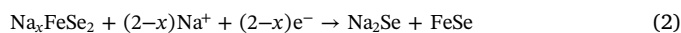
To elucidate the chemical nature of FeSe₂-HGCNS composite, it was characterized using XPS, as shown in Fig. 6. The XPS survey scan shown

in Fig. 6a reveals distinct peaks indicating the presence of Fe, C, and Se. In Fig. 6b, distinct Fe 2p_{3/2} and Fe 2p_{1/2} doublets for both FeSe₂ and iron oxides can be observed. The peaks located at 706.7 and 719.3 eV correspond to Fe 2p_{3/2} and Fe 2p_{1/2}, respectively, revealing the existence of Fe²⁺ in FeSe₂. [13,34,35]. Furthermore, peaks located at 709.8/711.1 eV and 724/726.1 eV correspond to Fe 2p_{3/2} and Fe 2p_{1/2} for the Fe²⁺/Fe³⁺ in the iron oxides, respectively [36,37]. The high reactivity of FeSe₂ with oxygen causes its partial oxidation into iron oxides [13,34]. The Se 3d spectrum shown in Fig. 6c shows a large-intensity peak that can be deconvoluted into peaks at 54.2 and 55.0 eV, representing Se 3d_{5/2} and Se 3d_{3/2}, respectively, which are characteristic peaks of FeSe₂ [13,34,35]. The peak observed at 58.6 eV is related to Se-O bonding [12,38]. The Se-O bond signal confirms the existence of a small amount of SeO₂ impurities formed by the partial oxidation of FeSe₂ [12,18]. The C 1s spectrum shown in Fig. 6d reveals the presence of carbon in a variety of bonding states, with O=C=O, C=O, C–O, sp³ C–C, and sp² C–C bonding peaks at 288.3, 287.5, 286.1, 284.8, and 284 eV, respectively [39–41]. The sp² C–C bonding presents the highest-intensity peak, indicating that GC is the major component of FeSe₂-HGCNS composite, which is in good agreement with the structure evolution process proposed above [41]. The results of thermogravimetric (TG) analysis for FeSe₂-HGCNS composite are presented in Fig. 7. A one-step weight gain and multiple-step weight losses are observed below 600 °C. The slight weight increase near 230 °C is due to the partial oxidation of FeSe₂ resulting in the formation of an FeSeO_x phase. Weight decreases are observed between 250 and 600 °C owing to both the conversion of FeSeO_x and FeSe₂ to Fe₂O₃ and the combustion of HGCNS. A GC content of 25% was calculated from the TG curve of FeSe₂-HGCNS composite.

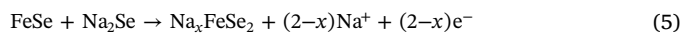
Bare FeSe₂ powder without HGCNS for comparison purposes is prepared and shown in Fig. S4c and d. Bare intermediate Fe₂O₃ powder characterized in Fig. S4a and b was prepared by directly post-treating the sample obtained after the first drying step at 700 °C under air. The selenization of the bare Fe₂O₃ powder at 350 °C produces rod-shaped pure FeSe₂ particles, as identified in Fig. S4c and d. The XRD patterns shown in Fig. S4b and d confirm the complete conversion of Fe₂O₃ to FeSe₂ during the selenization process. The BET surface areas of FeSe₂-HGCNS composite and bare FeSe₂ powder are 88.4, and 3.8 m² g⁻¹, respectively, as shown in Fig. S5. The well-developed mesopores provided by HGCNS result in the much higher BET surface area of FeSe₂-HGCNS composite. The H3 hysteresis loop of the type IV isotherm and Barrett-Joyner-Halenda (BJH) pore size distributions for FeSe₂-HGCNS composite indicate the presence of a substantial amount of mesopores with a mean diameter of 3 nm that can act as reservoirs for Na⁺-ion storage and as channels for easy permeation of the electrolyte during repeated sodiation/desodiation cycles.

The electrochemical properties of FeSe₂-HGCNS composite as an anode material for NIBs are compared with those of bare FeSe₂ in Fig. 8. The CV curves of FeSe₂-HGCNS composite for the first five cycles are shown in Fig. 8a. The following equations clearly describe the electrochemical reactions that occur during discharge/charged processes.

Discharge process equations:



Charge process equations:



Five distinguishable peaks at 2.0, 1.8, 1.1, 0.6, and 0.4 V are observed during the first cathodic scan. The peaks at 1.8 and 2.0 V may be

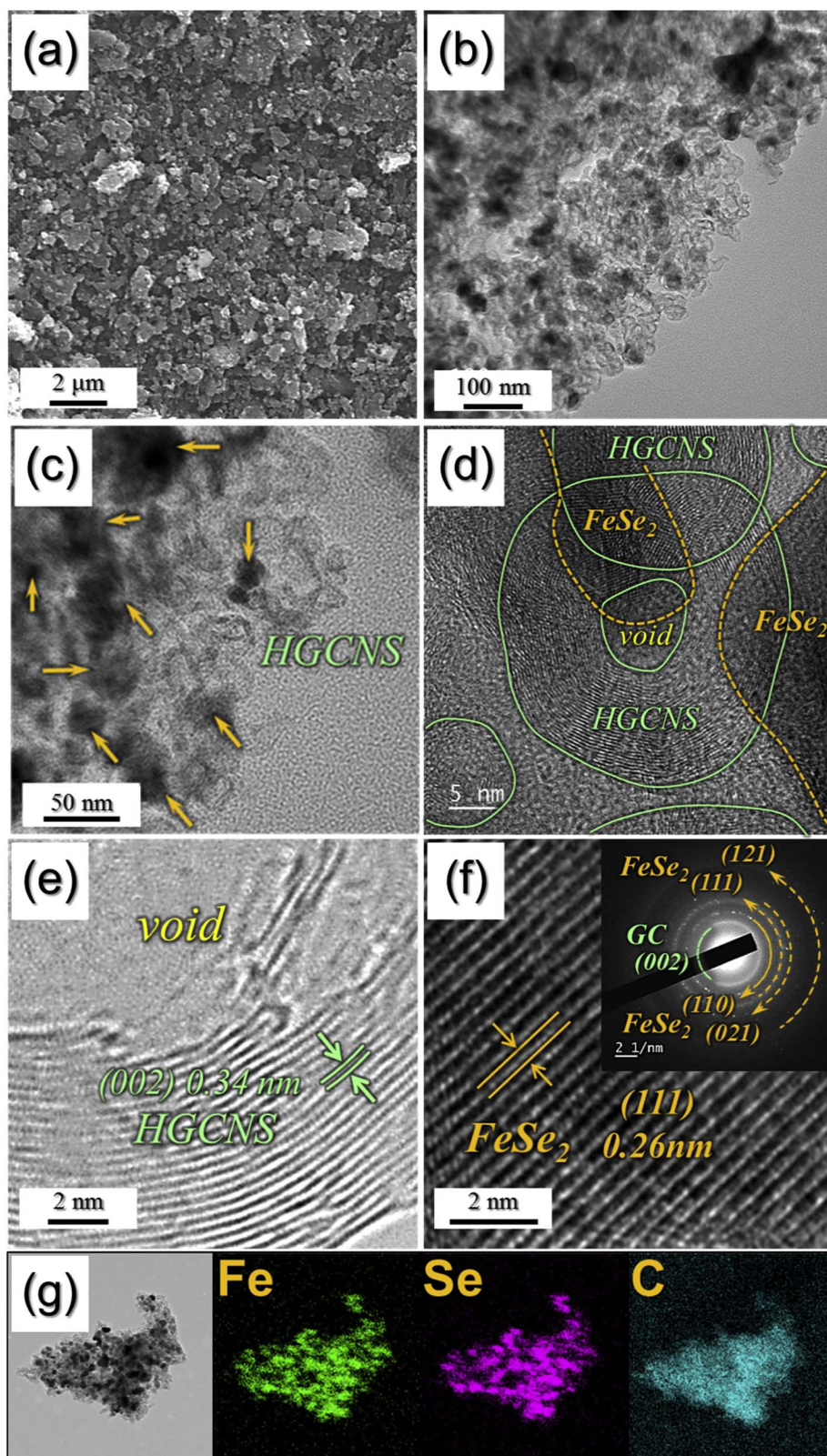


Fig. 5. Morphologies, SAED pattern, and elemental mapping images of FeSe_2 -HGCNS composite obtained after selenization at 300°C : (a) FE-SEM image, (b, c) TEM images, (d, e) HR-TEM images, (f) HR lattice image and SAED pattern, and (g) elemental mapping images.

attributed to the electrochemical reactions between metalloid selenium and sodium ions, which disappeared from the 2nd cycle and on [25,42,43]. The peak at 1.1 V corresponds to the formation of both Na_xFeSe_2 and a solid electrolyte interphase (SEI) by electrolyte decomposition corresponding to Eq. (1) [11–13]. The two peaks at 0.6 and 0.4 V are attributed to the formation of FeSe and Na_2Se (2), and Fe and

Na_2Se (3), respectively [11–13]. Four oxidation peaks located at 1.5, 1.9, 2.1, and 2.4 V are observed in the first anodic scan. The peaks at 1.5 and 1.9 V are attributed to the formation of FeSe (4) and Na_xFeSe_2 (5), respectively, whereas the peak at 2.1 is derived from the formation of FeSe_2 (6) [11–13]. Another peak at 2.4 V corresponds to the decomposition of SEI layer. From the second cycle and on, SEI layer was

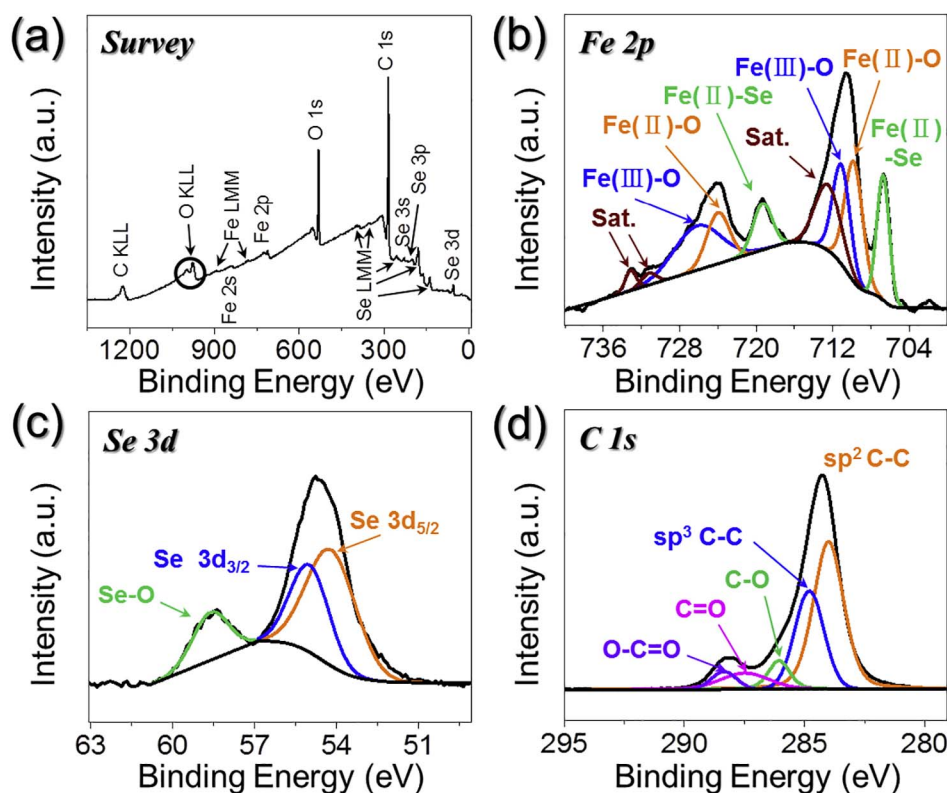


Fig. 6. XPS spectra of FeSe₂-HGCNS composite obtained after selenization process: (a) survey, (b) Fe 2p, (c) Se 3d, and (d) C 1s.

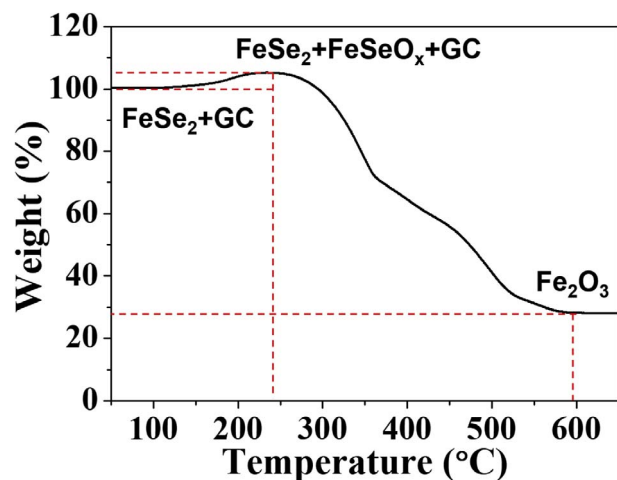


Fig. 7. TG curve of FeSe₂-HGCNS composite obtained after selenization process.

partially composed and decomposed during discharging and charging processes at 1.8 and 2.4 V, respectively [44–47]. Overall, the CV curve for FeSe₂-HGCNS composite shown in Fig. 8a is similar to those of FeSe₂-carbon composite materials presented previously in the literatures [11–13]. From the second cycle onward, the reduction peaks shift to higher potentials owing to the formation of ultrafine FeSe₂ nanocrystals during the first charge/discharge processes [12,48]. The shapes of the CV curves from the second cycle onwards are almost identical, demonstrating the excellent electrochemical stability of FeSe₂-HGCNS composite. The CV curves of bare FeSe₂ showed almost similar peaks as FeSe₂-HGCNS composite material as shown in Fig. S6. Fig. 8b shows the discharge/charge profile curves of both FeSe₂ materials in the potential range 0.001–3.0 V at a current density of 0.5 A g⁻¹. Plateaus at 1.8 and 1.1 V were attributed to electrochemical reactions between remaining selenium and sodium ion, and formation of Na_xFeSe₂ and SEI layer by electrolyte decomposition, respectively, coincide well for the two

samples [11–13,25,42,43]. Also, the presence of four oxidation peaks at 1.5, 1.9, 2.1, and 2.4 V further verified the coincidence.

The cycling performances of FeSe₂-HGCNS composite and bare FeSe₂ at a current density of 0.5 A g⁻¹ are shown in Fig. 8c. FeSe₂-HGCNS composite and bare FeSe₂ deliver initial capacities of 670 and 516 mA h g⁻¹, respectively, and their corresponding coulombic efficiencies are 68 and 87%, respectively. The amount of active material in FeSe₂-HGCNS composite is less than that in bare sample in a unit. Therefore, bare sample's initial reversible specific capacity should be higher than that of the composite. However, the polarization caused by slow sodium-ion diffusion resulted in the low initial reversible specific capacity of bare FeSe₂. The initial charge/discharge profile of bare FeSe₂ powders at a current density of 0.05 A g⁻¹ is shown in Fig. S7. The low initial Coulombic efficiency of FeSe₂-HGCNS composite is attributed to the high initial capacity loss of the carbon component [8,49]. The discharge capacities of FeSe₂-HGCNS composite and bare FeSe₂ powder after 100 cycles at the high current density of 0.5 A g⁻¹ are 425 and 115 mA h g⁻¹, respectively. FeSe₂-HGCNS composite exhibits superior cycling behavior because it contains smaller FeSe₂ particles surrounded by HGCNS. HGCNS without FeSe₂ was prepared by selectively etching FeSe₂ in FeSe₂-HGCNS composite with nitric acid (60%) and then cycle test was conducted to acknowledge the capacity of contribution of HGCNS in FeSe₂-HGCNS composite powders. The initial charge/discharge profile and cycling performance of HGCNS at a current density of 0.5 A g⁻¹ are shown in the Fig. S8a and b, respectively. Based on the capacity of HGCNS and the carbon content (25 wt %), the capacity of FeSe₂ material alone was calculated and its cycle performance is shown in Fig. S8c. The second discharge capacity of FeSe₂ material was 495 mA h g⁻¹, which is similar to that of the theoretical capacity of FeSe₂. FeSe₂-HGCNS composite maintained its morphology well after cycling as shown in Fig. S9a; ultrafine FeSe₂ nanocrystals around the hollow graphitic carbon rings could be well observed after 80 cycles. On the other hand, fractured FeSe₂ particles were observed for bare FeSe₂ electrode after cycling. The excellent Na⁺-ion storage behavior of FeSe₂-HGCNS composite is demonstrated

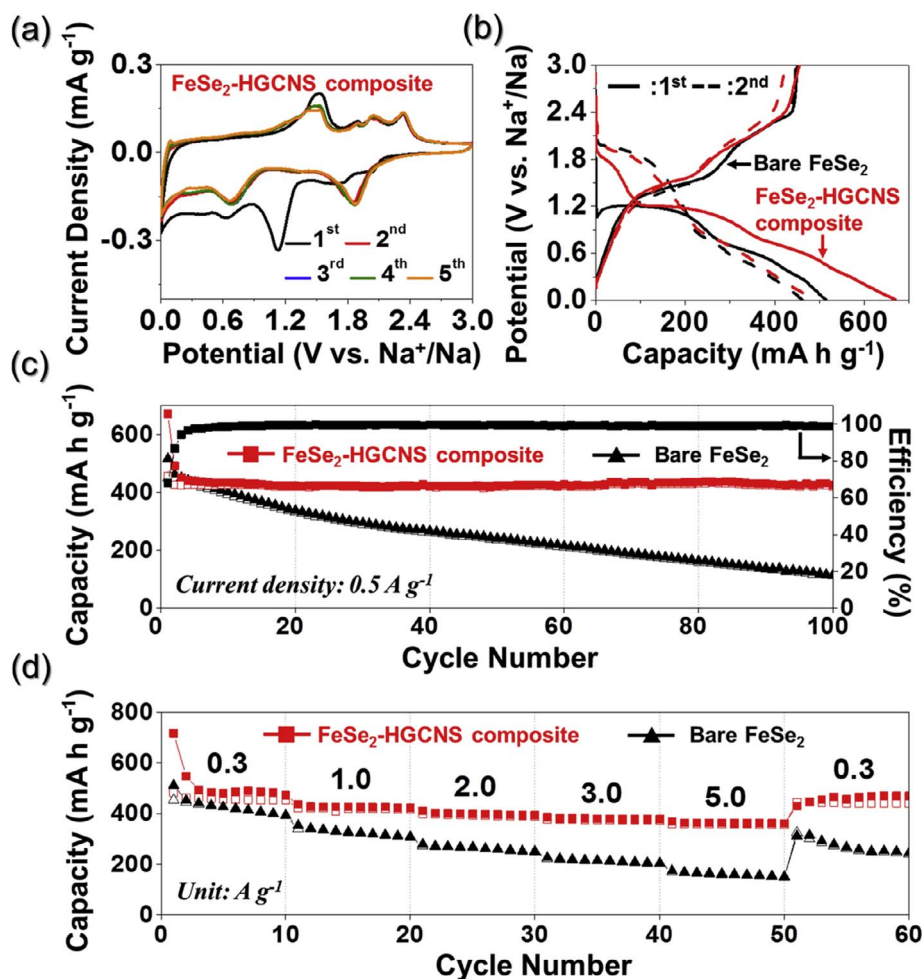


Fig. 8. Electrochemical properties of FeSe₂-HGCNS composite and bare FeSe₂: (a) CV curves of FeSe₂-HGCNS, (b) 1st and 2nd discharge-charge curves at a current density of 0.5 A g⁻¹, (c) cycling performances, and (d) rate performances of FeSe₂-HGCNS.

by its rate performance, shown in Fig. 8d. At current densities of 0.3, 1.0, 2.0, 3.0, and 5.0 A g⁻¹, the discharge capacities of FeSe₂-HGCNS composite are 472, 422, 393, 378, and 361 mA h g⁻¹, respectively. It is noteworthy that, after cycling at high current densities, when the current density returns to 0.3 A g⁻¹, the discharge capacity recovers well to 469 mA h g⁻¹ and the sample continues to exhibit stable cyclability. On the other hand, bare FeSe₂ with low ionic conductivity showed inferior rate performance. The discharge capacities of bare FeSe₂ powders at current densities of 0.3, 1.0, 2.0, 3.0, and 5.0 A g⁻¹ were 393, 309, 251, 205, and 151 mA h g⁻¹, respectively. This structure is beneficial for the conversion reaction in way that high conductivity HGCNS that are well-dispersed throughout the structures develop a 3D channel network for Na⁺ ions and electrons. In addition, ultrafine FeSe₂ surrounded by HGCNS provide high Na⁺ ion diffusivity. Due to its synergistic structural merits, high reversibility is achieved and the anode material exhibited excellent rate capability. FeSe₂-HGCNS composite showed superior electrochemical performances compared to those of other FeSe₂ materials reported in the previous literatures as summarized in Table S1.

EIS analysis of the samples was performed before and after 100 cycles to investigate the superior Na⁺-ion storage properties of FeSe₂-HGCNS composite. The Nyquist plots deconvoluted with a Randle-type equivalent-circuit model for FeSe₂-HGCNS composite and the bare FeSe₂ powder are presented in Fig. 9. The semicircles in the medium-frequency region correspond to the charge transfer resistance (R_{ct}) of the electrodes [50–53]. The R_{ct} values for FeSe₂-HGCNS composite and bare FeSe₂ are 231 and 306 Ω , respectively. Thus, FeSe₂ electrode containing high-electrical-conductivity GC exhibits a lower R_{ct} value than that of bare FeSe₂. The R_{ct} values of FeSe₂-HGCNS composite and

bare FeSe₂ after the 100th cycle are 91 and 166 Ω , respectively. The much higher R_{ct} value for the bare FeSe₂ powder is due to structural disintegration of the sample over 100 cycles. However, the R_{ct} value of FeSe₂-HGCNS composite remains low, even after 100 cycles. This is because HGCNS effectively support the active FeSe₂ nanocrystals and accommodate the volume change of FeSe₂ during repeated sodiation/desodiation cycles. Additionally, fast electrons and Na⁺-ion transfer occurs through the porous 3D network formed by the highly conductive HGCNS and ultrafine FeSe₂ nanocrystals. In order to clearly show the effect of graphitic carbon, we assembled coin cell that does not contain super P material for both FeSe₂-HGCNS composite and bare FeSe₂. The Nyquist plots of the samples before cycling are shown in Fig. S10. The R_{ct} values of FeSe₂-HGCNS composite with super P and without super P were 231 and 370 Ω , respectively, whereas those of bare FeSe₂ were 306 and 581 Ω , respectively. FeSe₂ composited with HGCNS exhibited much lower R_{ct} value than bare FeSe₂ when the cell was assembled without super P. 20% carbon black was added for synergistic effects of HGCNS with super P material to obtain better electrochemical performance. These EIS results confirm the effect of HGCNS on the structural stability of FeSe₂-HGCNS composite. In summary, the high structural stability and fast Na⁺-ion and electron transfer of FeSe₂-HGCNS composite provides it with superior Na⁺-ion storage properties.

4. Conclusions

A scalable process for the synthesis of FeSe₂-HGCNS composite is presented. A solution containing the metal salt and organic polymers was easily prepared in a quartz beaker and transformed into the final product by three sequential heat treatment steps and a subsequent

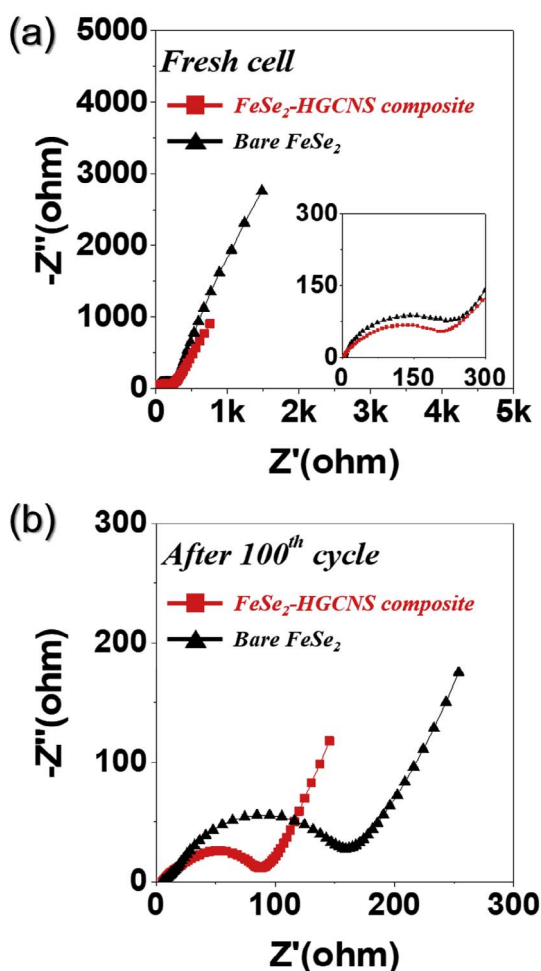


Fig. 9. Nyquist impedance plots of FeSe₂-HGCNS composite and bare FeSe₂: (a) before cycling, and (b) after 100th cycles.

selenization process. PS decomposition provides pathways for the reducing gas, resulting in Fe nanoparticles uniformly embedded in an AC matrix containing HGCNS. The oxidation step selectively removes the AC component and leads to the simultaneous formation of Fe₂O₃ nanoparticles. After the final selenization process, FeSe₂ nanoparticles surrounded by HGCNS are obtained. The composite exhibits excellent Na⁺-ion storage performance due to ultrafine FeSe₂ nanocrystals and HGCNS, which provide high sodium ion diffusivity in the structure, accommodate the volume changes of the FeSe₂, and provide high electronic conductivity. Moreover, the porous 3D network composed of highly conductive HGCNS allows fast transfer of electrons and easy penetration of the electrolyte during cycling. The simple strategy introduced here can be widely applied in the large-scale synthesis of metal chalcogenide particle-GC composites for various applications including energy storage.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.cej.2018.01.118>.

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